

ELECTRONIC UNIVERSAL TESTING MACHINESUnitek 9400 Series



WITH PC INTERFACE & REAL TIME GRAPH (Panel/PC Controlled)

Technical Description:

FIE Universal Testing Series Unitek 9400 are microprocessor based electro mechanical machines with servo drive designed for testing & studying mechanical behavior of various materials like metals, polymers etc. These machines offer good built-in features to offer excellent stand alone performance for standard tests & great flexibility for complex analysis. These machines confirm to IS, BS & ASTM standards.

Main Features:

- Precision DC servo motor & drive with ball lead screw gives an advanced drive system with 1 to 1000 standard speed range.
- Provision for load cell interchangeability & thereby automatic selection of load full scale & Units (kN or N)
- Speed selection through Data entry or variable speed through potentiometer.
- Facility for mounting different load cells & clamping devices to suit different tests & materials such as thin wires, metalsheets, fiberglass, leathers, springs, cardboards etc.
- Built-in parallel interface to connect Dot matrix printer for data & curve print-out.
 Safety interlock for overload & limit switch sensing to ensure protection during test.
- Universal applications in R & D, education, quality control & production for test like tensile, compression, bending etc.

Electronic Control Panel: (Series Universal 2001)

- Microprocessor based panel incorporating state of art technology with following features.
- Front panel membrane type key board for machine operation with numeric keys for data entry.
- 7 segment display.
- Auto load cell identification.
- Data entry with numeric keyboard of test parameters including speeds, rupture % peak, preload, modulus data, test data &specimen data etc.
- 20 input data set storage, 50 results storage, maintains data & results during power off.
- Batch test facility for generating batch & statistics result. using same data set.
- Optional remote to ease specimen loading/unloading.
- RS232C serial port. Optional windows based software available for ...
- On line graph on PC. Data analysis, statistics point tracing superimposing graphs to compare with standard, zooming graph etc.

Printer port for printer interface with ...

- Graph & result printout.
 Test certificate printout.
- Batch Certificate printout. Simple statistics printout.

Optional Accessories:

FIE offers a wide range of optional accessories along with Unitek 9400 machines to cover almost every material test requirement.

Load Cells:

FIE offers Strain gauge type Universal load cells in different capacities in the following nominal ranges :

100N,250N,500N,1kN,2.5kN,5kN,10kN,25kN,50kN,100kN. Load cells to different capacity can be offered as per customers requirements.

Grip & Clamping Devices:

A wide range of grips are available from FIE such as:

- Wedge type grips for flat & round specimens with different inserts.
- Vise type grips. Single threaded grips. Compression plates.
- Bending fixtures.
 Shearing attachments.

Extensometers:

Electronic analog extensometers are offered with interface card on the control panel to measure extension.

Model 1 : EE2- STRAIN GAUGE. (with 1 micron resolution). **Model 2: LTE 800** - DIGITAL TYPE (with 10 micron resolution).



Real time graph on PC.

Graph comparision & point tracing.





ELECTRONIC UNIVERSAL TESTING MACHINES Unitek 9400 Series



WITH PC INTERFACE & REAL TIME GRAPH (Panel/PC Controlled)

Serial Communication & Software package on PC:

The Universal 2001 series control panel can be hooked to any PC using RS-232 communication port. FIE offers different window based software packages with real time graph on PC to enable the user to effectively evaluate different parameters. The features include:

- Real time graph, User friendly software.
- Extensive graphics on screen for curve plotting, magnification and zooming.
- Software features includes Graph comparison, point tracing facility. Different units selection for load & displacement.
- Statistical evaluation with water fall dig., Mean deviation, frequency distribution, Skew dig., Histogram. Also calculates max value, min. value, Mean Value, Variance, Standard Deviation. (Other statistical parameters on request). Selectable batch & statistical printouts.
- Evaluation of wide range of user selectable parameters such as % elongation, % reduction in area, young's modulus, yield stress, proof stress etc.
- Software packages for Shear, Bend, Torsion, Rubber, Textile testing etc.
- Custom built application software to suit customer requirements.

SPECIFICATIONS:

| MODEL NO. | | UNITEK 9401 | UNITEK 9405 | UNITEK 9410 | UNITEK 9450 | UNITEK 94100 | | UNITS |
|---|---------------------------------------|--|--|--|--|--|-----------|--------|
| | | | | | | 250 | 500 | UNITS |
| Load Range | | 0 - 1 | 0 - 5 | 0 - 10 | 0 - 50 | 0 - 100 | | kN |
| Load Selection | 1st Range 0 - 20% of F.S. | 1/20000 of F.S. | 1/20000 of F.S. | 1/20000 of F.S. | 1/20000 of F.S. | 1/20000 of F.S. | | _ |
| | 2nd Range 20 - 40% of F.S. | 1/10000 of F.S. | 1/10000 of F.S. | 1/10000 of F.S. | 1/10000 of F.S. | 1/10000 of F.S. | | _ |
| | 3rd Range 40 - 100% of F.S. | 1/4000 of F.S. | 1/4000 of F.S. | 1/4000 of F.S. | 1/4000 of F.S. | 1/4000 of F.S. | | _ |
| Load measuring accuracy : | | ±1% from 2% to 100% of load cell used. | ±1% from 2% to 100% of load cell used. | ±1% from 2% to 100% of load cell used. | ±1% from 2% to 100% of load cell used. | ±1% from 2% to 100% of load cell used. | | |
| Max. Crosshead stroke : | | 1000 (without grips & load cell) | 1000 (without grips & load cell) | 1000 (without grips & load cell) | 1000 (without grips & load cell) | 1000 (without grips & load cell) | | mm |
| Clearance between columns : | | 450 | 450 | 450 | 450 | 450 | | mm |
| Crosshead displacement measurement : | | 0.01 | 0.01 | 0.01 | 0.01 | 0.01 | | mm |
| Crosshead speed range : | | 0.5 - 500 | 0.5 - 500 | 0.5 - 500 | 0.5 - 500 | 0.25 - 250 | 0.5 - 500 | mm/min |
| Power Supply : | | 230 VAC, 50 Hz Single Phase | 230 VAC, 50 Hz Single Phase | 230 VAC, 50 Hz Single Phase | 230 VAC, 50 Hz Single Phase | 230 VAC, 50 Hz Single Phase | | _ |
| ● F. S. = Connected load cell full scale. | | | | | | | | |

• Due to constant R & D specifications & features are subject to change without notice.



Manufactured by:

Fuel Instruments & Engineers Pvt. Ltd.

Plot No. 68 & 89, Parvati Co-op. Ind. Estate, Yadrav-416 145 (Ichalkaranji), Tal : Shirol, Dist : Kolhapur, Maharashtra State (INDIA)

Tel: +91-2322-252137, Fax: +91-2322-252397, Cell: +91 98223 94981 E-mail: mrk@fietest.com. Web: www.fietest.com / www.fuelinstrument.com