

# MINERAL WATER TURNKEY PROJECT



BOTTLING MACHINE

JAR WASHING

JAR FILLING MACHINE

POUCH PACKING MACHINE

GLASS FIL



# MINERAL WATER BOTTLING PLANT CAPACITY OF 2000 LITER PER HOUR

**FOR CUSTOMER NAME  
CUSTOMER ADDRESS**



**DESIGNED & MANUFACTURED BY  
HEALTHY ENVIRO SOLUTIONS PVT. LTD.  
BHUBANESWAR, ODISHA**



सत्यमेव जयते  
GOVERNMENT OF INDIA



MINISTRY OF MICRO, SMALL & MEDIUM ENTERPRISES

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NSIC**





# HEALTHY ENVIRO SOLUTIONS PVT LTD

Live Healthy in Healthy Environment

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ISO 14001-2015(EMS) CERTIFIED COMPANY

Ref : \_\_\_\_/2021-22

Dated : 01/01/2022

## QUOTATION

To  
CUSTOMER NAME  
ADDRESS  
MOBILE NO

**Sub: Offer for Design, Supply & Installation of 1000/2000LPH , RO with Bottling Plant Turnkey Project with ISI/BIS Licensing Work**

**Kind Attn. Sir**

As per your requirement regarding the above mentioned subject, we are enclosing the offer for design, supply & installation of MWP of 1000LPH capacity for your kind perusal. Hope the above information will serve the purpose and the order is placed to us by your esteemed organization. Should you find any query, please feel free to contact us. The detailed offer is as per attached INDEX and ANNEXURES.

We hope that you will find the above in line with your requirement. Kindly contact us for any further information / clarification require in this matter. We shall be glad to furnish the same.

Thanking you and anticipating a favorable reply.

Thanking you.

Yours faithfully,

**Healthy Enviro Solutions Pvt. Ltd.**

*Koushna Ch. Des*

**Managing Director**

**Call Now : 09040005060 / 09861336272**

E-mail: [healthyenvirosolutions@gmail.com](mailto:healthyenvirosolutions@gmail.com)

Corp. Office: Plot No-247, Oscar City, LaxmiSagar Canal Road, BBSR – 751006, Khurda, Odisha  
Branch Office (Delhi) : 115/B-64, 2nd Floor, Guru Nanak Pura, Laxmi Nagar, New Delhi – 110092  
Branch Office (Kolkata) : Flat – 2/3, Block-D, RK Puram, Mission Pally, Sonarpur, Kolkata –700150  
E-Mail :[info@healthyenvirosolutions.com](mailto:info@healthyenvirosolutions.com), Visit us at : [www.healthyenvirosolutions.com](http://www.healthyenvirosolutions.com)

## REVERSE OSMOSIS PLANT

- **What is a Reverse Osmosis System?**

RO works by passing water through a semi-permeable membrane that separates the pure water into one stream and the salt water into another stream. The process is called "reverse osmosis" because it requires pressure to force pure water across a membrane, leaving the impurities behind. In most cases, 95% of the minerals, salts and other inorganic dissolved solids, such as metals, fluoride, sodium, and calcium are removed by RO systems

### Mineral Water Plant & Accessories





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- **HESPL R.O System**

We are one of the top manufacturers of **Reverse Osmosis System** in India. We have our own manufacturing unit where in we use all the parts as per worldwide standards. Our team consists of all highly qualified engineers having rich experience in the field of water treatment. **We are loyal for better quality control. We select the machinery used for the R.O System very carefully for the best possible performance of the system which also increases the life period of the system.**

## Treatment Scheme

The scheme below is for your reference which explains you the process of water purification by the Reverse Osmosis System.

- Dual Media Filter
- Anthracite Carbon Filter
- Anti Scaling Dosing System
- Micro Cartridge Filter
- 1/2 M<sup>3</sup> Desalination Module
- SS Storage Tank
- Ozonator
- UV Sterilization
- Post Cartridge Filter

Corp. Office: Plot No-247, Oscar City, LaxmiSagar Canal Road, BBSR – 751006, Khurda, Odisha  
Branch Office (Delhi) : 115/B-64, 2<sup>nd</sup> Floor, Guru Nanak Pura, Laxmi Nagar, New Delhi – 110092  
Branch Office (Kolkata) : Flat – 2/3, Block-D, RK Puram, Mission Pally, Sonarpur, Kolkata –700150  
E-Mail :[info@healthyenvirosolutions.com](mailto:info@healthyenvirosolutions.com), Visit us at : [www.healthyenvirosolutions.com](http://www.healthyenvirosolutions.com)



## Basis of Design

### DESIGN BASIS

#### ➤ Inlet Water Characteristics

Sr. No.	PARAMETERS	VALUE
01	Temperature	MAX,40°C
02	Pit	Nil
03	Color	Nil
04	Turbidity	Less than 1 NTU
05	Total Suspended Solids	Nil
06	Total Alkalinity	200
07	Total Hardness	300
08	Total Dissolved Solids	1000
09.	Heavy Metal ,Fe, Silica	Nil.
10.	Oil & Grease.	Nil.


#### ➤ Treated Water Characteristics

Flow	1000 LPH
PH	7 to 8
Total Dissolved Solids	100 PPM
Total Hardness	Less than 50 PPM


#### ➤ Utilities required (By Client)


Feed Water	1000 LPH
Power	Three Phase
Chemicals	Cleaning and sanitization chemicals for Membrane cleaning




## TECHNICAL SPECIFICATION

RAW WATER PUMP	SPECIFICATION	
	Quantity	One No.
	Op. Pressure	2.5 – 3.5 kg / cm <sup>2</sup>
	Make	CRI / Crompton / Kirlosker
	Purpose	Boosting For Raw Water up to Sand Filter


SAND MEDIA FILTER	SPECIFICATION	
	Quantity	One No.
	Op. Pressure	2.5 – 3 kg / cm <sup>2</sup>
	MOC of Filter	FRP
	Type of Media	Sand , Gravels, etc.
	Backwash Require	Every day when you will go to start the plant.
	Purpose	For removing >50 Micron dusts & other suspended Particles


MICRON CARTIDGE FILTER	SPECIFICATION	
	Quantity	One
	MOC of Housing	FRP
	Filter Qty	2Nos
	Size	20" X 4 "
	Filter Type	Spun / String Wound
	Flow	2000 LPH
	Purpose	For Removing >5 Micron Suspended Particles


CARBON MEDIA FILTER	SPECIFICATION	
	Quantity	One No.
	Op. Pressure	2.5 kg / cm <sup>2</sup>
	Make	FRP
	Type of Media	1100 IV Activated Carbon
	Backwash Require	Every day when you will go to start the plant.
	Purpose	For removing color, odor, chlorine Particles.


ANTISCALENT DOSING PUMP	SPECIFICATION	
	Quantity	One No
	Dosing Rate	6 LPH
	Type	I –DOSE
	Chemical	Antiscalant Liquid
	Dosing Tank	100 LTR White HDPV
	Purpose	Scaling Resistance for Membrane and increase Membrane Life
LOW & HIGH PRESSURE SWITCH	SPECIFICATION	
	Quantity	One No.
	Op. Pressure	0-5 kg / cm <sup>2</sup>
	Make	Danfoss
	Type	Inline
	Function	To maintain pressure reduction
HIGH PRESSURE PUMP	SPECIFICATION	
	Quantity	One No.
	Op. Pressure	12 - 15 kg / cm <sup>2</sup>
	Make	CRI / Grundfose/CNP
	Type	Centrifugal / Multistage
	Function	To lift processed water towards SS tank





R.O Membrane	SPECIFICATION	
	Membrane Qty	1/2Nos
	Make	Hydranautics - USA / Dow
	Membrane Size	8" * 40long
	RO Pressure Tube	SS
	To remove physical and chemical impurities in terms of total dissolved solids up to 90 to 95%.	




POST M.C.F	SPECIFICATION	
	Quantity	One
	MOC	Stainless Steel 304
	Filter Qty	2Nos
	Size	20" X 4 "
	Filter Type	Spun / String Wound

S.S STORAGE TANK	SPECIFICATION	
	Quantity	1 Nos
	Make	HESPL
	Capacity	One is 2000 LTR
	MOC	SS 304
	Purpose	One Tank is used for Product water storage & second tank is used for Ozonator.

TRANSFER PUMP	SPECIFICATION	
	Quantity	2Nos
	Make	CRI/CROMPTON/KIRLOSKAR
	Op. Pressure	0.5 – 1.5 kg / cm <sup>2</sup>
	MOC	SS
	Purpose	One pump is used for forward first tank water to second tank & second pump is used for circling ozone in second tank.

ULTRA VIOLET SYSTEM	SPECIFICATION	
	Quantity	One No.
	Op. Flow	1/2 m <sup>3</sup> / cm <sup>2</sup>
	Make	SWT
	Type	Up Flow
	Function	To deactivate bacteria strength

OZONATOR SYSTEM	SPECIFICATION	
	Quantity	One No.
	Op. Flow	1/2 m <sup>3</sup> / cm <sup>2</sup>
	MOC	SS 304
	Type	1/2 GRAMS
	Make	AQUAZONE
	Function	To Increase shelf life of treated water by adding ozone

INSTRUMENTATION	SPECIFICATION	
	<b>ONLINE TDS METER</b>	
	Quantity	1 No.
	Location	RO Product
	Make	Success
	Purpose	To check TDS in PPM through online digital system.
	<b>FLOW METER</b>	
	Quantity	2 Nos.
	Type	on line
	Location	R.O. Product
	Material Of Construction	Acrylic
	Make	Success
	<b>PRESSURE GAUGE</b>	
	Quantity	6 No.
	Mounting	bottom & back Entry
	Type	Borden type tube
	Connection	½" BSPT
	Range	0-150 psi –Low pressure 0-600 psi –High low pressure
	Make	Success

## FULLY AUTOMATIC BOTTLING MACHINE



### SPECIFICATION

- Rotary Rinsing, Filling & capping Machine.
- 2. Model:-HESPL - 30.
- 3. Input Air Blower Conveyor 5Ft, Out Put 15 Ft
- Conveyor
- 4. Acrylic Cover with S.S Structure of Section
- 5. Shrink Tunnel Machine.
- 6. CAPPING UNIT SHOULD BE VAIBRETOR
- 7. S.S Inspection Box with Light and Glass
- For Filling: 200, 500, 1000 ML, 2000 ML Pet Bottles





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## PRICE BREAK UP

MACHINERIES	QTY.	1000 LPH
2000 LPH ISI Mineral Water Plant & 1000 SS TANK & PIPE FITTINGS	1	Rs. 4,41,000/-
Semi-Automatic 24 BPM Mineral Water Bottling Machine including Tunnel and Labeling	1	Rs.5,90,000/-
Manual Batch Coding Machine	1	Rs. 40,000/-
Semi automatic shrink machine	1	Rs. 2,60,000/-
ISI Laboratory	1	Rs. 2,90,000/-
ISI/BIS Licensing	1	Rs.2,80,000/-
TOTAL		Rs. 19,01,000/-

\* LPH= Liter Per Hour

\* GST 18% and Transportation from Gujarat is in **Client Scope**.

(If you want to not install any product from above list then you can deduct the exact amount of the product for your proper calculation purpose)

Yours faithfully,

Healthy Enviro Solutions Pvt. Ltd.

  
Managing Director

Call Now : 09040005060 / 09861336272

E-mail: [healthyenvirosolutions@gmail.com](mailto:healthyenvirosolutions@gmail.com)

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## Techno Commercial Terms and Condition

### ✓ Client Scope of work

- All civil works, such as foundation of equipments, pipe supports, drain trenches, supporting structures & platforms.
- Final grounding of all the equipments
- Plant area, building illumination, ventilation & earthing.
- Supply of power, water, regenerate chemicals for commissioning.
- Lubricant oil, grease as required after initial operation.
- All pipe work beyond our termination points
- Supply of raw, soft & treated water storage tanks and transfer Pumps.
- All equipments, work and services not specifically mentioned as forming part of our offer

### ✓ Commercial terms:

- The above price does not include the cost of Packing and forwarding, Erection and Commissioning and training of your Operation & Maintenance staff.
- Taxes, Insurance and transportation will be charged extra.
- Subjected to Bhubaneswar Jurisdiction Only

### ✓ TERMS OF PAYMENT

- **60% Advance along with techno-commercial order.**
- **40% before dispatch of the material.**
- **GST : 21AADCH3206M1ZX**

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✓ **Validity**

- This Quote is valid for a period of 30 Days.

✓ **DELIVERY**

- Delivery shall be four week from the date of order or as agreed at the time of order.

✓ **WARRANTEE**

- Warrantee is only applicable against any manufacturing defect.
- The warrantee is only valid for 12 months from the date of supply.
- Client must use the machine/plant/system supplied by us as per the design criteria.
- It shall stand void if the machine is not maintained as instructed.
- Client shall maintain daily operational data sheet
- It is only applicable if chemicals, resins, membranes and other necessary parts are used as instructed.
- The use of system beyond the capacity considered during design may affect the performance of the machine and this degradation does not give rise of any obligations on the part of the maker.
- Back flushing of the machine or membrane is a part of routine maintenance and lack of proper maintenance can lead to performance issue.

Yours faithfully,

**Healthy Enviro Solutions Pvt. Ltd.**

*Koushna Ch. Des*

**Managing Director**

**Call Now : 09040005060 / 09861336272**

E-mail: [healthyenvirosolutions@gmail.com](mailto:healthyenvirosolutions@gmail.com)

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## BOTTLING PLANT LAYOUT



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## Cost Of Production

### COST INCURRED FOR BOTTLE OF 1 LTR.

A. COST OF BOTTLE + CAP	Rs. 2.90
B. COST OF LABEL SHRINK	Rs. 0.25
C. COST OF CAP SHRINK	Rs. 0.05
D. COST OF RO WATER	Rs. 0.03
E. COST OF MISC	Rs. 0.10
F. COST OF INTEREST PER LITER ON CAPITAL INVESTMENT	Rs. 0.03
G. PACKING (CARTOON) COST PER BAG	Rs. 0.50



**Rs. 2.14/-**

**OPERATING COST Rs. 3.86**

**SELLING COST RS. 6.00**

### COST INCURRED FOR POUCH OF 250 ml

A. COST OF EMPTY POUCH WITH PRINTING	Rs. 0.14
B. COST OF WATER	Rs. 0.02
C. COST OF TRANSPORTATION	Rs. 0.02
D. MISCELLANEOUS COST	Rs. 0.02
E. COST OF INTEREST PER LITER ON CAPITAL INVESTMENT	Rs. 0.03



**NET PROFIT ON  
250ml POUCH**

**Rs. 0.12/-**

**OPERATING COST Rs. 0.23**

**SELLING COST RS. 0.35**

### COST INCURRED FOR JAR OF 20 LTRS.

A. COST OF WATER	Rs. 0.60
B. COST OF MAINTENANCE	Rs. 1.00
C. COST OF TRANSPORTATION	Rs. 1.00
D. COST OF INTEREST PER 20 LITER ON CAPITAL INVESTMENT	Rs. 0.60
E. MISC. EXP. (SALARY etc.)	Rs. 0.40



**NET PROFIT ON  
20 Ltrs JAR**

**Rs. 16.40/-**

**OPERATING COST Rs. 3.60**

**SELLING COST RS. 20.00**

### COST INCURRED FOR GLASS OF 200 ML

A. CUP AND PRINTING	Rs. 0.65
B. FOIL	Rs. 0.25
C. LABEL	Rs. 0.05
D. CARTOON EXPENSE	Rs. 0.15
E. TRANSPORTATION	RS. 0.10



**NET PROFIT ON  
200ML GLASS**

**Rs. 1.30/-**

**OPERATING COST Rs. 1.20**

**SELLING COST RS. 2.50**



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## HESPL BANK DETAILS

 बैंक ऑफ़ बड़ौदा Bank of Baroda	Bank Branch Name	Bank of Baroda, Gobind Prasad Branch, Bhubaneswar
	Types of A/c	Current A/c
	Bank A/c Name	Healthy Enviro Solutions Pvt. Ltd.
	Account No	50110500000043
	IFS Code	BARB0GOBIND
 State Bank of India	Bank Branch Name	State Bank of India , Laxmi Sagar Branch, Bhubaneswar
	Types of A/c	Current A/c
	Bank A/c Name	Healthy Enviro Solutions Pvt. Ltd.
	Account No	33575161516
	IFS Code	SBIN0007047
 HDFC BANK	Bank Branch Name	HDFC Bank, Nayapalli Branch, Bhubaneswar
	Types of A/c	Current A/c
	Bank A/c Name	Healthy Enviro Solutions Pvt. Ltd.
	Account No	50200015330230
	IFS Code	HDFC0000640
 ICICI Bank	Bank Branch Name	ICICI Bank, Cuttack Road Branch, Bhubaneswar
	Types of A/c	Current A/c
	Bank A/c Name	Healthy Enviro Solutions Pvt. Ltd.
	Account No	150005501041
	IFS Code	ICIC0001500

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Sr. No. 67280

(A Government of India Enterprise)

S.No. CUT-0000130

Branch Office 3MDC Building, IDCO Plot No. 6, 2nd Floor, Block-D, Mancheswar  
Industrial Estate, Bhubaneswar-751010

Ph : 0674-2549780

Fax : 2548875

Email : bobhubaneswar@nsic.co.in

Website : www.nsic.co.in

**GOVERNMENT PURCHASE ENLISTMENT CERTIFICATE**

(Valid From 23/08/2018 to 22/08/2020)

Ref.No NSIC/GP/CUT/2018/61989/823

Date: 23/08/2018

M/s. HEALTHY ENVIRO SOLUTIONS PVT LTD  
PLOT NO 342/391, SUB PLOT 247, OSCAR CITY,  
LAXMI SAGAR CANAL ROAD BHUBANESWAR  
KHORDHA,  
ORISSA- 751006

Factory Address:

1, PLOT NO 342/391, SUB PLOT 247, OSCAR  
CITY, LAXMI SAGAR CANAL ROAD  
BHUBANESWAR  
KHORDHA, ORISSA -751006

Name of the Directors

1. SRI KRUSHNA CHANDRA DAS

2. SMT. MAMATA DAS

Constitution of the firm- Private Limited

Enterprise Social Class: GENERAL

GOVERNMENT PURCHASE REGISTRATION NO: NSIC/GP/CUT/2018/0033060

Monetary Limit: ₹ 30 Lakhs ( ₹ Thirty Lakh Only)  
TURNOVER (Rupees in Lakhs)

Financial Year	Annual Turnover
2014-15	30.87
2015-16	52.25
2016-17	59.85
Monetary Limit	30

Your name has been registered as a MSE Unit eligible for participation in the Central Government Store Purchase Programme as per the Single Point Registration Scheme for the following Item(s)/Store (s)/Service(s)

Name of the Store(s)/ Service(s)	Specification(s)	Qualitative Capacity	Quantitative Capacity P.M.P.S.
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"As per List Attached" (4 Item only)

Disclaimer:- The purchasing agencies are advised to satisfy themselves with the store details in the certificate while doing the Technical Evaluation stage before placing the tender/order on the units, certified by NSIC.

Next Page

M/s. HEALTHY ENVIRO SOLUTIONS PVT LTD



Authenticity of the certificate can be checked through the web portal: [www.nsicsonline.com](http://www.nsicsonline.com)

Authorised Signatory

*Dr. Sanjay Rautela*  
**Dr. Sanjay Rautela**  
ZGM - East-II

CIN : U74140DL1955GOI002481

Conditions overleaf.



# CERTIFICATE

This is to certify that the  
Environment Management System of

**HEALTHY ENVIRO SOLUTIONS PVT. LTD.**

Plot No. 247, Oscar City, Laxmi Sagar Canal Road,  
Bhubaneswar -751016, Odisha, India.

has been found to comply with

**ISO 14001:2015**

This certificate is applicable to the following scope:

Environmental Consultation (Effluent Treatment Plant, Sewage Treatment Plant,  
Water treatment PLant, Reverse Osmosis Plant, Assembling & Supplying Noodles,  
Pasta & Related Food Grade Machines)

**Certificate No :: I-ESC202010015**

Date of Initial Registration	17 October 2020
Surveillance Audit on/before	17 September 2021
Certificate Expiry	16 October 2021
Recertification Due	16 October 2023



Authorized Signatory  
**BQC ASSESSMENT PRIVATE LIMITED**  
205, DLF Galleria, Mayapuri Vihar, Delhi-110093  
Website: [www.bqcert.com](http://www.bqcert.com) | E-mail: [info@bqcert.com](mailto:info@bqcert.com) | Ph: +91 9810638108

BQC Certification is accredited by International Accreditation Services (IAS), United States of America wide MSCB Number 124. Accreditation details are available with IAS, (International Accreditation Service) Inc. USA, at [www.iasonline.org](http://www.iasonline.org). The validity of this certificate can be verified at [www.bqcert.com](http://www.bqcert.com) or through [info@bqcert.com](mailto:info@bqcert.com). This certificate is the property of BQC Certifications and must be returned on request.

MANAGEMENT SYSTEM CERTIFICATE



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## CENTRAL VIGILANCE COMMISSION

# Certificate of Commitment

This is to certify that

**HEALTHY ENVIRO SOLUTIONS PVT LTD**

has adopted the Integrity Pledge and is committed to uphold highest standards of integrity and good governance and to follow ethical practices in conducting its activities



5528363638

Nilam Sawhney  
Secretary

Central Vigilance Commission, Satarkta Bhawan, G.P.O. Complex, INA, New Delhi-110023  
Tel: 011- 24600200 (30 Lines), Fax No. 011- 24651010/24651186, Website: www.cvc.nic.in



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## CENTRAL VIGILANCE COMMISSION

# Certificate of Commitment

This is to certify that

**Shri KRUSHNA CHANDRA DAS**

has adopted the Integrity Pledge and is committed to uphold highest standards of honesty & integrity and to follow probity and rule of law in all walks of life



6779388556

Nilam Sawhney  
Secretary

Central Vigilance Commission, Satarkta Bhawan, G.P.O. Complex, INA, New Delhi-110023  
Tel: 011- 24600200 (30 Lines), Fax No. 011- 24651010/24651186, Website: www.cvc.nic.in



ଓଡ଼ିଶା ସରକାର  
P.W.D. CONTRACTORS



REGISTRATION CERTIFICATE  
ODISHA STATE

Company Name HEALTHY ENVIRO SOLUTIONS PVT.LTD  
Managing Director Name KRISHNA CHANDRA DAS  
Type COMPANY Class B  
Regd. No. 354HW828 Valid Upto 31-03-2022

PRESENT ADDRESS

House No. PLOT NO 247 Habitat/ Street OSCAR CITY SQUARE  
Village/ Local Area Name WARD NO. 44  
GP/ Ward WARD NO. 44 P.O. BADAGADA  
Block/ ULB BHUBANESWAR (MC) PS. BADAGADA  
Dist. KHURDHA State ODISHA Pin 751006  
Mobile 9861336272 | Email KRISHNA\_DAS@YAHOO.CO.IN

*Krishna ch. Das*  
Signature of the contractor

*[Signature]*  
Chief Engineer, Minor Irrigation  
Odisha, Bhubaneswar