



**LUBRICANTS™**

**POWER TO PERFORM™**

**WAYLUBE**  
MACHINE TOOL WAYS OIL

### **SPECIAL FEATURES**

WAYLUBE grades have been formulated to impart special frictional characteristics that overcome the stick-slip motion, ordinarily associated with slow moving machine parts. They are also fortified with mild extreme pressure and rust preventive properties.

It is a combined hydraulic and machine toolway lubricant possessing adequate lubricity to eliminate stick-slip and chatter under moderate load condition and at the same time serves as hydraulic media in noncritical systems.

### **APPLICATION AREA**

WAYLUBE 68, 220 are recommended for slideway lubrication of planers, grinders, horizontal boring machines, shapers, jig borers etc, involving high precision work and are also recommended for lubrication of gears by oil can. WAYLUBE 68 is recommended for machine tools combined hydraulic and way lubrication systems. They meet CINCINNATI MILACRON thermal stability test P 47.

### **PHYSICO-CHEMICAL PROPERTIES**

	WAYLUBE			
	32	68	220	N68
Viscosity, cSt @ 40°C	29-33	62-68	200-220	62-68
Viscosity Index, Min	90	90	90	90
Flash Point, COC, °C, Min	165	170	198	190
Pour Point, °C, Max	-3	-3	-3	-3