



Shri Ram Global Electrochem

SOLDERING AND BRAZING FLUXES

FLX – 8040

ALUMINIUM BRAZING & WELDING RODS

- ✓ Aluminium – Silicon rods for GMA welding of selected cast aluminium alloys.
- ✓ For Repair Welding and Brazing of Aluminium alloys castings (mainly 4XX and 6XX series).
- ✓ For Welding selected wrought (1XXX, 5XXX and 6XXX series) aluminium alloys.

CLASSIFICATION

- ❖ AS/NZS 2717.2: ER4043
- ❖ AWS/ASME SFA A5.10, CLASS R/ER 4043
- ❖ Available sizes 1.6mm and 3mm

DIRECTIONS

Unless otherwise stated, the values are maximum allowable.

Si 4.5 – 6%	Fe 0.80%	Cu 0.30%	Mn 0.05%
Mg 0.05%	Zn 0.10%	Ti 0.20%	Total others: 0.15%

STATEMENT OF LIABILITY - DISCLAIMER

Any suggestion of product applications or results is given without representation or warranty, either expressed or implied. Without exception or limitation, there are no warranties of merchantability or of fitness for particular purpose or application. The user must fully evaluate every process and application in all aspects, including suitability, compliance with applicable law and non-infringement of the rights of others. SHRI RAM GLOBAL ELECTROCHEM and its affiliates shall have no liability in respect thereof.

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