

Conveyor belt vulcanizing press



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It is applied to produce O rings , Sealing ring ,Rubber Sheet ,other rubber products if you have the mould.

Frame type plate vulcanizing press is used for pressing rubber products and thermosetting plastic products, and also be used to make seals, project rubber and rubber plate, rubber sheet, rubber waterstop, Air Spring, Bridge Bearing etc. High unit pressure ensures good rubber products quality. Based on different products, the machines can be equipped with model pulling and pushing device to reduce manual labor. Manual control, electrical control and PLC control is optional.

1. The machines with its frame structure, is easy to handle and convenient to use. The two deckle boards, with its holistic processing, are of the same size. This ensures no error on the depth of parallelism; the up and down platforms, are processed after being distressed and annealed. This helps keep its shape. The hot plates, being ground finished, ensures an error of less than 0.01.

And it can be lifted and lowered with quickly or slowly according to the customers' requirements.

2. The main parts, pistons, are made of cold and hard alloys, abrasion index can reach 100%. With a main oil seal, its service life can reach 5 years without change.

3. Operation modes of this machine can be divided into manual and automatic mode. The heating methods can be divided into electric heating and hot oil heating.

Specification

1. Plate Vulcanizing Press

Type	350*350*2	400*400*2	500*500*2	600*600*2	750*850*2	600*600*2
Nominal clamp mould force (MN)	0.25	0.5	0.8	1.0	1.6	2.0
Piston size	350*350	400*400	500*500	600*600	750*850	600*600
Number of working layer	2	2	2	2	2	2
Piston diameter(mm)	150	200	250	300	360	400
Stroke of piston (mm)	250	250	250	250	500	300
Distance between hot plate(mm)	125	125	125	150	250	150
Unit area pressure of hot plate(Mpa)	2.1	3.1	3.2	2.78	2.5	5.6
Power(KW)	2.2	2.2	2.2	2.2	3.0	3.0
Overall size(L*W*H)(mm)	1500*400*1350	1800*500*1700	1800*550*1600	2000*700*1700	2000*1000*1900	2550*960*2100
Weight(kg)	1000	1500	2000	2600	4300	5000
Close mould speed(mm/s)	≥12	≥12	≥12	≥12	≥12	≥12
Open mould speed(mm/s)	≥12	≥12	≥12	≥12	≥12	≥12

2. Frame Type Plate Vulcanizer

Type	800*800	1000*1000	1200*1200	1500*1500
Nominal clamp mould force (MN)	1.60	2.00	2.50	3.15
Piston size	800*800	1000*1000	1200*1200	1500*1500
Number of hydro-cylinder	1	1	1	1
Piston diameter(mm)	360	400	450	500
Stroke of piston (mm)	300	300	300	300
Distance between hot plate(mm)	300	300	300	300
Unit area pressure of hot plate(Mpa)	2.5	2.0	1.8	1.5
Power(KW)	3.0	5.5	8.0	8.0
Overall size(L*W*H)(mm)	900*1600*2500	1100*1900*3600	1300*2100*4000	1600*2450*4200
Weight(kg)	4000	5800	6800	8000
Close mould speed(mm/s)	≥ 6	≥ 6	≥ 6	≥ 6

Open mould speed(mm/s)	≥4	≥ 4	≥ 4	≥ 4
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3.Large Plate Vulcanizer

Type	1800*1800	2000*2000	3000*3000	3100*4200
Nominal clamp mould force (MN)	20.00	20.00	31.50	48.00
Piston size	1800*1800	2000*2000	3000*3000	3100*4200
Number of working layer	1	1	1	1
Number of hydro-cylinder	4	4	6	12
Piston diameter(mm)	600	600	600	600
Stroke of piston (mm)	800	700	800	250
Distance between hot plate(mm)	800	700	1100	250
Unit area pressure of hot plate(Mpa)	6.17	5.0	5.0	3.7
Power(KW)	20.5	20.5	61	66
Overall size(L*W*H)(mm)	4400*1900* 4965	4500*1900* 4965	6500*5120* 5500	4300*4100* 4200
Weight(kg)	8000	9000	18000	23000
Close mould speed(mm/s)	≥ 6	≥ 6	≥ 6	≥ 6
Open mould speed(mm/s)	≥4	≥4	≥4	≥4

Packaging & Shipping

wooden case, that's convenient for loading and unloading, large machine will use suitable material

Company Information

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Piston size	350*350	400*400	500*500	600*600	750*850	600*600
Number of working layer	2	2	2	2	2	2
Piston diameter(mm)	150	200	250	300	360	400
Stroke of piston (mm)	250	250	250	250	500	300
Distance between hot plate(mm)	125	125	125	150	250	150
Unit area pressure of hot plate(Mpa)	2.1	3.1	3.2	2.78	2.5	5.6
Power(KW)	2.2	2.2	2.2	2.2	3.0	3.0
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Weight(kg)	1000	1500	2000	2600	4300	5000
Close mould speed(mm/s)	≥12	≥12	≥12	≥12	≥12	≥12
Open mould speed(mm/s)	≥12	≥12	≥12	≥12	≥12	≥12

2. Frame Type Plate Vulcanizer

Type	800*800	1000*1000	1200*1200	1500*1500
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Weight(kg)	4000	5800	6800	8000
Close mould speed(mm/s)	≥ 6	≥ 6	≥ 6	≥ 6
Open mould speed(mm/s)	≥4	≥ 4	≥ 4	≥ 4

3. Large Plate Vulcanizer

Type	1800*1800	2000*2000	3000*3000	3100*4200
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Nominal clamp mould force (MN)	20.00	20.00	31.50	48.00
Piston size	1800*1800	2000*2000	3000*3000	3100*4200
Number of working layer	1	1	1	1
Number of hydro-cylinder	4	4	6	12
Piston diameter(mm)	600	600	600	600
Stroke of piston (mm)	800	700	800	250
Distance between hot plate(mm)	800	700	1100	250
Unit area pressure of hot plate(Mpa)	6.17	5.0	5.0	3.7
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Piston size	350*350	400*400	500*500	600*600	750*850	600*600
Number of working layer	2	2	2	2	2	2
Piston diameter(mm)	150	200	250	300	360	400
Stroke of piston (mm)	250	250	250	250	500	300
Distance between hot plate(mm)	125	125	125	150	250	150
Unit area pressure of hot plate(Mpa)	2.1	3.1	3.2	2.78	2.5	5.6
Power(KW)	2.2	2.2	2.2	2.2	3.0	3.0
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Weight(kg)	1000	1500	2000	2600	4300	5000
Close mould speed(mm/s)	≥12	≥12	≥12	≥12	≥12	≥12
Open mould speed(mm/s)	≥12	≥12	≥12	≥12	≥12	≥12

2. Frame Type Plate Vulcanizer

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Weight(kg)	4000	5800	6800	8000
Close mould speed(mm/s)	≥ 6	≥ 6	≥ 6	≥ 6
Open mould speed(mm/s)	≥4	≥ 4	≥ 4	≥ 4

3. Large Plate Vulcanizer

Type	1800*1800	2000*2000	3000*3000	3100*4200
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Nominal clamp mould force (MN)	20.00	20.00	31.50	48.00
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Type	350*350*2	400*400*2	500*500*2	600*600*2	750*850*2	600*600*2
Nominal clamp mould force (MN)	0.25	0.5	0.8	1.0	1.6	2.0
Piston size	350*350	400*400	500*500	600*600	750*850	600*600
Number of working layer	2	2	2	2	2	2
Piston diameter(mm)	150	200	250	300	360	400
Stroke of piston (mm)	250	250	250	250	500	300
Distance between hot plate(mm)	125	125	125	150	250	150
Unit area pressure of hot plate(Mpa)	2.1	3.1	3.2	2.78	2.5	5.6
Power(KW)	2.2	2.2	2.2	2.2	3.0	3.0
Overall size(L*W*H)(mm)	1500*400*1350	1800*500*1700	1800*550*1600	2000*700*1700	2000*1000*1900	2550*960*2100
Weight(kg)	1000	1500	2000	2600	4300	5000
Close mould speed(mm/s)	≥12	≥12	≥12	≥12	≥12	≥12
Open mould speed(mm/s)	≥12	≥12	≥12	≥12	≥12	≥12

2. Frame Type Plate Vulcanizer

Type	800*800	1000*1000	1200*1200	1500*1500
Nominal clamp mould force (MN)	1.60	2.00	2.50	3.15
Piston size	800*800	1000*1000	1200*1200	1500*1500
Number of hydro-cylinder	1	1	1	1
Piston diameter(mm)	360	400	450	500
Stroke of piston (mm)	300	300	300	300
Distance between hot plate(mm)	300	300	300	300
Unit area pressure of hot plate(Mpa)	2.5	2.0	1.8	1.5
Power(KW)	3.0	5.5	8.0	8.0
Overall size(L*W*H)(mm)	900*1600*2500	1100*1900*3600	1300*2100*4000	1600*2450*4200
Weight(kg)	4000	5800	6800	8000
Close mould speed(mm/s)	≥ 6	≥ 6	≥ 6	≥ 6
Open mould speed(mm/s)	≥4	≥ 4	≥ 4	≥ 4

3. Large Plate Vulcanizer

Type	1800*1800	2000*2000	3000*3000	3100*4200
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Nominal clamp mould force (MN)	20.00	20.00	31.50	48.00
Piston size	1800*1800	2000*2000	3000*3000	3100*4200
Number of working layer	1	1	1	1
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Stroke of piston (mm)	800	700	800	250
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Number of working layer	2	2	2	2	2	2
Piston diameter(mm)	150	200	250	300	360	400
Stroke of piston (mm)	250	250	250	250	500	300
Distance between hot plate(mm)	125	125	125	150	250	150
Unit area pressure of hot plate(Mpa)	2.1	3.1	3.2	2.78	2.5	5.6
Power(KW)	2.2	2.2	2.2	2.2	3.0	3.0
Overall size(L*W*H)(mm)	1500*400*1350	1800*500*1700	1800*550*1600	2000*700*1700	2000*1000*1900	2550*960*2100
Weight(kg)	1000	1500	2000	2600	4300	5000
Close mould speed(mm/s)	≥12	≥12	≥12	≥12	≥12	≥12
Open mould speed(mm/s)	≥12	≥12	≥12	≥12	≥12	≥12

2. Frame Type Plate Vulcanizer

Type	800*800	1000*1000	1200*1200	1500*1500
Nominal clamp mould force (MN)	1.60	2.00	2.50	3.15
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Power(KW)	3.0	5.5	8.0	8.0
Overall size(L*W*H)(mm)	900*1600*2500	1100*1900*3600	1300*2100*4000	1600*2450*4200
Weight(kg)	4000	5800	6800	8000
Close mould speed(mm/s)	≥ 6	≥ 6	≥ 6	≥ 6
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3. Large Plate Vulcanizer

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Piston size	1800*1800	2000*2000	3000*3000	3100*4200
Number of working layer	1	1	1	1
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Stroke of piston (mm)	800	700	800	250
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2. The main parts, pistons, are made of cold and hard alloys, abrasion index can reach 100%. With a main oil seal, its service life can reach 5 years without change.

3. Operation modes of this machine can be divided into manual and automatic mode. The heating methods can be divided into electric heating and hot oil heating.

Specification

1. Plate Vulcanizing Press

Type	350*350*2	400*400*2	500*500*2	600*600*2	750*850*2	600*600*2
Nominal clamp mould force (MN)	0.25	0.5	0.8	1.0	1.6	2.0
Piston size	350*350	400*400	500*500	600*600	750*850	600*600
Number of working layer	2	2	2	2	2	2
Piston diameter(mm)	150	200	250	300	360	400
Stroke of piston (mm)	250	250	250	250	500	300
Distance between hot plate(mm)	125	125	125	150	250	150
Unit area pressure of hot plate(Mpa)	2.1	3.1	3.2	2.78	2.5	5.6
Power(KW)	2.2	2.2	2.2	2.2	3.0	3.0
Overall size(L*W*H)(mm)	1500*400*1350	1800*500*1700	1800*550*1600	2000*700*1700	2000*1000*1900	2550*960*2100
Weight(kg)	1000	1500	2000	2600	4300	5000
Close mould speed(mm/s)	≥12	≥12	≥12	≥12	≥12	≥12
Open mould speed(mm/s)	≥12	≥12	≥12	≥12	≥12	≥12

2. Frame Type Plate Vulcanizer

Type	800*800	1000*1000	1200*1200	1500*1500
Nominal clamp mould force (MN)	1.60	2.00	2.50	3.15
Piston size	800*800	1000*1000	1200*1200	1500*1500
Number of hydro-cylinder	1	1	1	1
Piston diameter(mm)	360	400	450	500
Stroke of piston (mm)	300	300	300	300
Distance between hot plate(mm)	300	300	300	300
Unit area pressure of hot plate(Mpa)	2.5	2.0	1.8	1.5
Power(KW)	3.0	5.5	8.0	8.0
Overall size(L*W*H)(mm)	900*1600*2500	1100*1900*3600	1300*2100*4000	1600*2450*4200
Weight(kg)	4000	5800	6800	8000
Close mould speed(mm/s)	≥ 6	≥ 6	≥ 6	≥ 6
Open mould speed(mm/s)	≥4	≥ 4	≥ 4	≥ 4

3. Large Plate Vulcanizer

Type	1800*1800	2000*2000	3000*3000	3100*4200
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Nominal clamp mould force (MN)	20.00	20.00	31.50	48.00
Piston size	1800*1800	2000*2000	3000*3000	3100*4200
Number of working layer	1	1	1	1
Number of hydro-cylinder	4	4	6	12
Piston diameter(mm)	600	600	600	600
Stroke of piston (mm)	800	700	800	250
Distance between hot plate(mm)	800	700	1100	250
Unit area pressure of hot plate(Mpa)	6.17	5.0	5.0	3.7
Power(KW)	20.5	20.5	61	66
Overall size(L*W*H)(mm)	4400*1900* 4965	4500*1900* 4965	6500*5120* 5500	4300*4100* 4200
Weight(kg)	8000	9000	18000	23000
Close mould speed(mm/s)	≥ 6	≥ 6	≥ 6	≥ 6
Open mould speed(mm/s)	≥4	≥4	≥4	≥4

Packaging & Shipping

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Piston size	350*350	400*400	500*500	600*600	750*850	600*600
Number of working layer	2	2	2	2	2	2
Piston diameter(mm)	150	200	250	300	360	400
Stroke of piston (mm)	250	250	250	250	500	300
Distance between hot plate(mm)	125	125	125	150	250	150
Unit area pressure of hot plate(Mpa)	2.1	3.1	3.2	2.78	2.5	5.6
Power(KW)	2.2	2.2	2.2	2.2	3.0	3.0
Overall size(L*W*H)(mm)	1500*400*1350	1800*500*1700	1800*550*1600	2000*700*1700	2000*1000*1900	2550*960*2100
Weight(kg)	1000	1500	2000	2600	4300	5000
Close mould speed(mm/s)	≥12	≥12	≥12	≥12	≥12	≥12
Open mould speed(mm/s)	≥12	≥12	≥12	≥12	≥12	≥12

2. Frame Type Plate Vulcanizer

Type	800*800	1000*1000	1200*1200	1500*1500
Nominal clamp mould force (MN)	1.60	2.00	2.50	3.15
Piston size	800*800	1000*1000	1200*1200	1500*1500
Number of hydro-cylinder	1	1	1	1
Piston diameter(mm)	360	400	450	500
Stroke of piston (mm)	300	300	300	300
Distance between hot plate(mm)	300	300	300	300
Unit area pressure of hot plate(Mpa)	2.5	2.0	1.8	1.5
Power(KW)	3.0	5.5	8.0	8.0
Overall size(L*W*H)(mm)	900*1600*2500	1100*1900*3600	1300*2100*4000	1600*2450*4200
Weight(kg)	4000	5800	6800	8000
Close mould speed(mm/s)	≥ 6	≥ 6	≥ 6	≥ 6
Open mould speed(mm/s)	≥4	≥ 4	≥ 4	≥ 4

3. Large Plate Vulcanizer

Type	1800*1800	2000*2000	3000*3000	3100*4200
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Nominal clamp mould force (MN)	20.00	20.00	31.50	48.00
Piston size	1800*1800	2000*2000	3000*3000	3100*4200
Number of working layer	1	1	1	1
Number of hydro-cylinder	4	4	6	12
Piston diameter(mm)	600	600	600	600
Stroke of piston (mm)	800	700	800	250
Distance between hot plate(mm)	800	700	1100	250
Unit area pressure of hot plate(Mpa)	6.17	5.0	5.0	3.7
Power(KW)	20.5	20.5	61	66
Overall size(L*W*H)(mm)	4400*1900* 4965	4500*1900* 4965	6500*5120* 5500	4300*4100* 4200
Weight(kg)	8000	9000	18000	23000
Close mould speed(mm/s)	≥ 6	≥ 6	≥ 6	≥ 6
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Specification

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Type	350*350*2	400*400*2	500*500*2	600*600*2	750*850*2	600*600*2
Nominal clamp mould force (MN)	0.25	0.5	0.8	1.0	1.6	2.0
Piston size	350*350	400*400	500*500	600*600	750*850	600*600
Number of working layer	2	2	2	2	2	2
Piston diameter(mm)	150	200	250	300	360	400
Stroke of piston (mm)	250	250	250	250	500	300
Distance between hot plate(mm)	125	125	125	150	250	150
Unit area pressure of hot plate(Mpa)	2.1	3.1	3.2	2.78	2.5	5.6
Power(KW)	2.2	2.2	2.2	2.2	3.0	3.0
Overall size(L*W*H)(mm)	1500*400*1350	1800*500*1700	1800*550*1600	2000*700*1700	2000*1000*1900	2550*960*2100
Weight(kg)	1000	1500	2000	2600	4300	5000
Close mould speed(mm/s)	≥12	≥12	≥12	≥12	≥12	≥12
Open mould speed(mm/s)	≥12	≥12	≥12	≥12	≥12	≥12

2. Frame Type Plate Vulcanizer

Type	800*800	1000*1000	1200*1200	1500*1500
Nominal clamp mould force (MN)	1.60	2.00	2.50	3.15
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Number of hydro-cylinder	1	1	1	1
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Overall size(L*W*H)(mm)	900*1600*2500	1100*1900*3600	1300*2100*4000	1600*2450*4200
Weight(kg)	4000	5800	6800	8000
Close mould speed(mm/s)	≥ 6	≥ 6	≥ 6	≥ 6
Open mould speed(mm/s)	≥4	≥ 4	≥ 4	≥ 4

3. Large Plate Vulcanizer

Type	1800*1800	2000*2000	3000*3000	3100*4200
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Nominal clamp mould force (MN)	20.00	20.00	31.50	48.00
Piston size	1800*1800	2000*2000	3000*3000	3100*4200
Number of working layer	1	1	1	1
Number of hydro-cylinder	4	4	6	12
Piston diameter(mm)	600	600	600	600
Stroke of piston (mm)	800	700	800	250
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Nominal clamp mould force (MN)	0.25	0.5	0.8	1.0	1.6	2.0
Piston size	350*350	400*400	500*500	600*600	750*850	600*600
Number of working layer	2	2	2	2	2	2
Piston diameter(mm)	150	200	250	300	360	400
Stroke of piston (mm)	250	250	250	250	500	300
Distance between hot plate(mm)	125	125	125	150	250	150
Unit area pressure of hot plate(Mpa)	2.1	3.1	3.2	2.78	2.5	5.6
Power(KW)	2.2	2.2	2.2	2.2	3.0	3.0
Overall size(L*W*H)(mm)	1500*400*1350	1800*500*1700	1800*550*1600	2000*700*1700	2000*1000*1900	2550*960*2100
Weight(kg)	1000	1500	2000	2600	4300	5000
Close mould speed(mm/s)	≥12	≥12	≥12	≥12	≥12	≥12
Open mould speed(mm/s)	≥12	≥12	≥12	≥12	≥12	≥12

2. Frame Type Plate Vulcanizer

Type	800*800	1000*1000	1200*1200	1500*1500
Nominal clamp mould force (MN)	1.60	2.00	2.50	3.15
Piston size	800*800	1000*1000	1200*1200	1500*1500
Number of hydro-cylinder	1	1	1	1
Piston diameter(mm)	360	400	450	500
Stroke of piston (mm)	300	300	300	300
Distance between hot plate(mm)	300	300	300	300
Unit area pressure of hot plate(Mpa)	2.5	2.0	1.8	1.5
Power(KW)	3.0	5.5	8.0	8.0
Overall size(L*W*H)(mm)	900*1600*2500	1100*1900*3600	1300*2100*4000	1600*2450*4200
Weight(kg)	4000	5800	6800	8000
Close mould speed(mm/s)	≥ 6	≥ 6	≥ 6	≥ 6
Open mould speed(mm/s)	≥4	≥ 4	≥ 4	≥ 4

3. Large Plate Vulcanizer

Type	1800*1800	2000*2000	3000*3000	3100*4200
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Nominal clamp mould force (MN)	20.00	20.00	31.50	48.00
Piston size	1800*1800	2000*2000	3000*3000	3100*4200
Number of working layer	1	1	1	1
Number of hydro-cylinder	4	4	6	12
Piston diameter(mm)	600	600	600	600
Stroke of piston (mm)	800	700	800	250
Distance between hot plate(mm)	800	700	1100	250
Unit area pressure of hot plate(Mpa)	6.17	5.0	5.0	3.7
Power(KW)	20.5	20.5	61	66
Overall size(L*W*H)(mm)	4400*1900* 4965	4500*1900* 4965	6500*5120* 5500	4300*4100* 4200
Weight(kg)	8000	9000	18000	23000
Close mould speed(mm/s)	≥ 6	≥ 6	≥ 6	≥ 6
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Piston size	350*350	400*400	500*500	600*600	750*850	600*600
Number of working layer	2	2	2	2	2	2
Piston diameter(mm)	150	200	250	300	360	400
Stroke of piston (mm)	250	250	250	250	500	300
Distance between hot plate(mm)	125	125	125	150	250	150
Unit area pressure of hot plate(Mpa)	2.1	3.1	3.2	2.78	2.5	5.6
Power(KW)	2.2	2.2	2.2	2.2	3.0	3.0
Overall size(L*W*H)(mm)	1500*400*1350	1800*500*1700	1800*550*1600	2000*700*1700	2000*1000*1900	2550*960*2100
Weight(kg)	1000	1500	2000	2600	4300	5000
Close mould speed(mm/s)	≥12	≥12	≥12	≥12	≥12	≥12
Open mould speed(mm/s)	≥12	≥12	≥12	≥12	≥12	≥12

2. Frame Type Plate Vulcanizer

Type	800*800	1000*1000	1200*1200	1500*1500
Nominal clamp mould force (MN)	1.60	2.00	2.50	3.15
Piston size	800*800	1000*1000	1200*1200	1500*1500
Number of hydro-cylinder	1	1	1	1
Piston diameter(mm)	360	400	450	500
Stroke of piston (mm)	300	300	300	300
Distance between hot plate(mm)	300	300	300	300
Unit area pressure of hot plate(Mpa)	2.5	2.0	1.8	1.5
Power(KW)	3.0	5.5	8.0	8.0
Overall size(L*W*H)(mm)	900*1600*2500	1100*1900*3600	1300*2100*4000	1600*2450*4200
Weight(kg)	4000	5800	6800	8000
Close mould speed(mm/s)	≥ 6	≥ 6	≥ 6	≥ 6
Open mould speed(mm/s)	≥4	≥ 4	≥ 4	≥ 4

3. Large Plate Vulcanizer

Type	1800*1800	2000*2000	3000*3000	3100*4200
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Nominal clamp mould force (MN)	20.00	20.00	31.50	48.00
Piston size	1800*1800	2000*2000	3000*3000	3100*4200
Number of working layer	1	1	1	1
Number of hydro-cylinder	4	4	6	12
Piston diameter(mm)	600	600	600	600
Stroke of piston (mm)	800	700	800	250
Distance between hot plate(mm)	800	700	1100	250
Unit area pressure of hot plate(Mpa)	6.17	5.0	5.0	3.7
Power(KW)	20.5	20.5	61	66
Overall size(L*W*H)(mm)	4400*1900* 4965	4500*1900* 4965	6500*5120* 5500	4300*4100* 4200
Weight(kg)	8000	9000	18000	23000
Close mould speed(mm/s)	≥ 6	≥ 6	≥ 6	≥ 6
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If our products win your interest, please send us inquiries and we will provide detailed information to you. We can also make machines according to your request. (linda)

Plate vulcanizer is the machinery which produces all kinds of rubber products, and thermosetting plastic like as related specifications aseling products, projected rubber, rubber plate and so on. This kind of machinery has three types of frame type, pillar type, and jaw type (for some round rubber products). It is economical, advantage of compact structure, high working pressure, high producing efficiency. Operation is safe and reliable. Also we can provide all kinds of sizes, types, and operation ways according to the customer's request.

It is applied to produce O rings, Sealing ring, Rubber Sheet, other rubber products if you have the mould.

Frame type plate vulcanizing press is used for pressing rubber products and thermosetting plastic products, and also be used to make seals, project rubber and rubber plate, rubber sheet, rubber waterstop, Air Spring, Bridge Bearing etc. High unit pressure ensures good rubber products quality. Based on different products, the machines can be equipped with model pulling and pushing device to reduce manual labor. Manual control, electrical control and PLC control is optional.

1. The machines with its frame structure, is easy to handle and convenient to use. The two deckle boards, with its holistic processing, are of the same size. This ensures no error on the depth of parallelism; the up and down platforms, are processed after being distressed and annealed. This helps keep its shape. The hot plates, being ground finished, ensures an error of less than 0.01.

And it can be lifted and lowered with quickly or slowly according to the customers' requirements.

2. The main parts, pistons, are made of cold and hard alloys, abrasion index can reach 100%. With a main oil seal, its service life can reach 5 years without change.

3. Operation modes of this machine can be divided into manual and automatic mode. The heating methods can be divided into electric heating and hot oil heating.

Specification

1. Plate Vulcanizing Press

Type	350*350*2	400*400*2	500*500*2	600*600*2	750*850*2	600*600*2
Nominal clamp mould force (MN)	0.25	0.5	0.8	1.0	1.6	2.0
Piston size	350*350	400*400	500*500	600*600	750*850	600*600
Number of working layer	2	2	2	2	2	2
Piston diameter(mm)	150	200	250	300	360	400
Stroke of piston (mm)	250	250	250	250	500	300
Distance between hot plate(mm)	125	125	125	150	250	150
Unit area pressure of hot plate(Mpa)	2.1	3.1	3.2	2.78	2.5	5.6
Power(KW)	2.2	2.2	2.2	2.2	3.0	3.0
Overall size(L*W*H)(mm)	1500*400*1350	1800*500*1700	1800*550*1600	2000*700*1700	2000*1000*1900	2550*960*2100
Weight(kg)	1000	1500	2000	2600	4300	5000
Close mould speed(mm/s)	≥12	≥12	≥12	≥12	≥12	≥12
Open mould speed(mm/s)	≥12	≥12	≥12	≥12	≥12	≥12

2. Frame Type Plate Vulcanizer

Type	800*800	1000*1000	1200*1200	1500*1500
Nominal clamp mould force (MN)	1.60	2.00	2.50	3.15
Piston size	800*800	1000*1000	1200*1200	1500*1500
Number of hydro-cylinder	1	1	1	1
Piston diameter(mm)	360	400	450	500
Stroke of piston (mm)	300	300	300	300
Distance between hot plate(mm)	300	300	300	300
Unit area pressure of hot plate(Mpa)	2.5	2.0	1.8	1.5
Power(KW)	3.0	5.5	8.0	8.0
Overall size(L*W*H)(mm)	900*1600*2500	1100*1900*3600	1300*2100*4000	1600*2450*4200
Weight(kg)	4000	5800	6800	8000
Close mould speed(mm/s)	≥ 6	≥ 6	≥ 6	≥ 6
Open mould speed(mm/s)	≥4	≥ 4	≥ 4	≥ 4

3. Large Plate Vulcanizer

Type	1800*1800	2000*2000	3000*3000	3100*4200
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Nominal clamp mould force (MN)	20.00	20.00	31.50	48.00
Piston size	1800*1800	2000*2000	3000*3000	3100*4200
Number of working layer	1	1	1	1
Number of hydro-cylinder	4	4	6	12
Piston diameter(mm)	600	600	600	600
Stroke of piston (mm)	800	700	800	250
Distance between hot plate(mm)	800	700	1100	250
Unit area pressure of hot plate(Mpa)	6.17	5.0	5.0	3.7
Power(KW)	20.5	20.5	61	66
Overall size(L*W*H)(mm)	4400*1900* 4965	4500*1900* 4965	6500*5120* 5500	4300*4100* 4200
Weight(kg)	8000	9000	18000	23000
Close mould speed(mm/s)	≥ 6	≥ 6	≥ 6	≥ 6
Open mould speed(mm/s)	≥4	≥4	≥4	≥4

Packaging & Shipping

wooden case, that's convenient for loading and unloading, large machine will use suitable material

Company Information

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