CHEMICAL	TYPE	PPM DOSE	optimum	Cost/kg/lit	PPM DOSE	optimum	Cost/kg/lit	PPM DOSE	optimum	Cost/kg/lit	Cost of	FINAL COST
	ADDITIVE NAMES	3-60 PPM	30gms/mt	of ADDITI\	3x30 PPM	90gms/mt	SOLVENT Rs		gms/mt	SOLVENT/	Formulation	JOINTLY OF
		OPTIMUM	CHOSEN	140	OPTIMUM	CHOSEN	78	OPTIMUM	CHOSEN	50	Rs. 55.22	GROUPS.Rs.
ANTI OXYD	ANTI OXYDANT	30	30	4.2	90	90	7.02	880	880	44	55.22	476.85
F.R.NEUTR	[1]TERTIARY BUTANOL[TAPA]											
	SOLVENT (Naphtha)											
F.R.NEUTR	[2]PARA TERTIARY BUTYL PHENOL											
	SOLVENT			TO		BE				FILLED	PLEASE	
F.R.NEUTR	[3]TETRA HYDRO NAPHTHOL											
	SOLVENT	AGAINST		SLUDGE	FORMATION							
CORROSIO	CORROSION INHIBITOR	PPM DOSE	optimum	Cost/kg/lit	PPM DOSE	optimum	Cost/kg/lit	PPM DOSE	optimum	Cost/kg/lit	Cost of	
BARRIER L	[1]NAPHTHELENE SULPHONATE	3-60 PPM	30gms/mt	of ADDITI\	3x30 PPM	90gms/mt	SOLVENT Rs		gms/mt	SOLVENT/	Formulation	
	SOLVENT	OPTIMUM	CHOSEN	144	OPTIMUM	CHOSEN	78	OPTIMUM	CHOSEN	50	Rs. 55.34	
EMULSIFIE	[2] SORBITON MONO OLEATE	30	30	4.32	90	90	7.02	880	880	44	55.34	
	SOLVENT											
FILMING A	[3]DIETHYLENE TRI AMINE{DETA	AGAINST		SUSPENSIC	FORMATION							
DISPERSAN	DISPERSANT	PPM DOSE	optimum	Cost/kg/lit	PPM DOSE	optimum	Cost/kg/lit	PPM DOSE	optimum	Cost/kg/lit	Cost of	
ANTIPOLYI	[1]MAGNESIUM PETRO. SULPHC	150-500 PI	150gms/m	of ADDITI\	3x150 PPM	90gms/mt	SOLVENT Rs		gms/mt	SOLVENT/	Formulation	
	SOLVENT(Olifin Oil)	OPTIMUM	CHOSEN	54	OPTIMUM	CHOSEN	450	OPTIMUM	CHOSEN	50	Rs. 230.6	
ANTIPOLYI	[2]BARIUM PETRO SULPHONATE	150	150	8.1	450	450	202.5	400	400	20	230.6	
	SOLVENT											
ANTIPOLYI	[3]CALCIUM PETRO SULPHONATE											
	SOLVENT	AGAINST		SLUDGE	FORMATION							
ANTIPOLYI	[4]2-ETHYL HEXYL ACRELATE											
	SOLVENT											
ANTIPOLYI	[5]SODIUM PETRO.SULPHONATE											
	SOLVENT											
BIOCIDE	BIOCIDE	PPM DOSE	optimum	Cost/kg/lit	PPM DOSE	optimum	Cost/kg/lit	PPM DOSE	optimum	Cost/kg/lit	Cost of	
ALGAECIDE	[1]S.TRIAZINE	90-2000 PI	100gms/m	of ADDITI\	3x30 PPM	90gms/mt	SOLVENT Rs		gms/mt	SOLVENT/	Formulation	
	SOLVENT	OPTIMUM	CHOSEN	125	OPTIMUM	CHOSEN	78	OPTIMUM	CHOSEN	50	Rs. 60.02	
FUNGICIDE	[2]TRI.ALKYL.BENZYL.AMMON.S.	300	100	12.5	90	90	7.02	810	810	40.5	60.02	
	SOLVENT											
BIOCIDE	[3]METHELENE BIS THIOCYANAT	AGAINST		SLUDGE	FORMATION							
	SOLVENT											
DEACTIVAT	METAL DEACTIVATOR	PPM DOSE	optimum	Cost/kg/lit	PPM DOSE	optimum	Cost/kg/lit	PPM DOSE	optimum	Cost/kg/lit	Cost of	
FOR Cu/Fe	[1]TETRA.SALICYDENE.AMINO	5-20PPM	5gms/mt	of ADDITI\	3x30 PPM	90gms/mt	SOLVENT Rs		gms/mt	SOLVENT/	Formulation	
CHELANT	PHENOL	OPTIMUM	CHOSEN	4680	OPTIMUM	CHOSEN	78	OPTIMUM	CHOSEN	50	Rs. 75.67	
	SOLVENT	10	5	23.4	90	90	7.02	905	905	45.25	75.67	
FOR Cu& F	[2]TRI.HYDROXY.AZO.BENZENE.											
	SOLVENT	AGAINST	CORROSION OF MULTIPLE METALLURGIES									
FOR Cu & I	[3]SALICYL ALDOXIME											FINAL COST
	SOLVENT											RUPEES 476.85
DEPRESSA	DEPRESSANT OF POUR POINT	AGAINST		WAXY	DEPOSITS	PREPARED BY		S.	C.	BHARADWAJ.		