

ER Collets

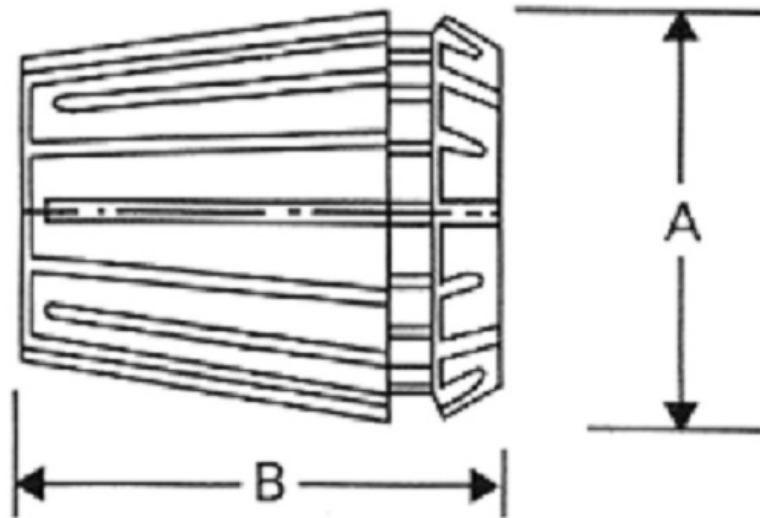
| | |
|----------------------------------|---|
| ER COLLETS | V |
| ER STEEL & RUBBER SEALED COLLETS | V |
| ER TAP COLLETS | V |
| DA COLLETS | V |
| TG COLLETS | V |
| OZ COLLETS | V |
| SK COLLETS | V |
| AF COLLETS | V |
| 5C COLLETS | V |
| R8 COLLETS | V |
| 3J COLLETS | V |
| 16C COLLETS | V |
| COLLET SETS | V |

- ACCU-FIX Precision Collets are as per DIN 6499-form-B standard and ISO 15488.
- HIGH-Precision Collets accuracy is as per calss - 1 Din 6499 & ISO 15488 standard
- Manufactured with SWISS Technology
- Crafted from high quality European sping steel
- METRIC & INCH sizes
- Fractional Collets manufactured specifically for USA market requirements
- 16 slot construction for rigid clamping and extra concentricity
- Can be used for drilling, milling, tapping and reaming
- Hardness: 44-46 HRC
- Tolerances of taper: AT3
- Ultra Precision Collets are also available



Expand

| Collets Series | A | B |
|----------------|------------------|------------------|
| ER 8 | 8.5mm (.335 in) | 13.5mm (.531 in) |
| ER 11 | 11.5mm (.453 in) | 18mm (.709 in) |
| ER 16 | 17mm (.669 in) | 27mm (1.063 in) |
| ER 20 | 21mm (.827 in) | 31mm (1.220 in) |
| ER 25 | 26mm (1.024 in) | 35mm (1.378 in) |
| ER 32 | 33mm (1.299 in) | 40mm (1.575 in) |
| ER 40 | 41mm (1.614 in) | 46mm (1.811 in) |



Expand

| ER 8 | | | |
|-----------|---------|---------|--------------------|
| Inch Size | MM Size | Dec. mm | Standard Precision |
| | 1.0 | 1.00 | ER8-0100-1.0mm |
| | 1.5 | 1.50 | ER8-0150-1.5mm |
| 1/16 | | 1.59 | ER8-0159-1/16 |
| 5/64 | | 1.98 | ER8-0198-5/64 |
| | 2.0 | 2.00 | ER8-0200-2.0mm |
| 3/32 | | 2.38 | ER8-0238-3/32 |
| | 2.5 | 2.50 | ER8-0250-2.5mm |
| 7/64 | | 2.78 | ER8-0278-7/64 |
| | 3.0 | 3.00 | ER8-0300-3.0mm |
| 1/8 | | 3.18 | ER8-0318-1/8 |
| | 3.5 | 3.50 | ER8-0350-3.5mm |
| 9/64 | | 3.57 | ER8-0357-9/64 |
| 5/32 | | 3.97 | ER8-0397-5/32 |
| | 4.0 | 4.00 | ER8-0400-4.0mm |
| 11/64 | | 4.37 | ER8-0437-11/64 |
| | 4.5 | 4.50 | ER8-0450-4.5mm |
| 3/16 | | 4.76 | ER8-0476-3/16 |
| | 5.0 | 5.00 | ER8-0500-5.0mm |
| ER 11 | | | |
| Inch Size | MM Size | Dec. mm | Standard Precision |

| | | | |
|-------|-----|------|-----------------|
| | 1.0 | 1.00 | ER11-0100-1.0mm |
| | 1.5 | 1.50 | ER11-0150-1.5mm |
| 1/16 | | 1.59 | ER11-0159-1/16 |
| 5/64 | | 1.98 | ER11-0198-5/64 |
| | 2.0 | 2.00 | ER11-0200-2.0mm |
| 3/32 | | 2.38 | ER11-0238-3/32 |
| | 2.5 | 2.50 | ER11-0250-2.5mm |
| 7/64 | | 2.78 | ER11-0278-7/64 |
| | 3.0 | 3.00 | ER11-0300-3.0mm |
| 1/8 | | 3.18 | ER11-0318-1/8 |
| | 3.5 | 3.50 | ER11-0350-3.5mm |
| 9/64 | | 3.57 | ER11-0357-9/64 |
| 5/32 | | 3.97 | ER11-0397-5/32 |
| | 4.0 | 4.00 | ER11-0400-4.0mm |
| 11/64 | | 4.37 | ER11-0437-11/64 |
| | 4.5 | 4.50 | ER11-0450-4.5mm |
| 3/16 | | 4.76 | ER11-0476-3/16 |
| | 5.0 | 5.00 | ER11-0500-5.0mm |
| 13/64 | | 5.16 | ER11-0516-13/64 |
| | 5.5 | 5.50 | ER11-0550-5.5mm |
| 7/32 | | 5.56 | ER11-0556-7/32 |
| 15/64 | | 5.95 | ER11-0595-15/64 |
| | 6.0 | 6.00 | ER11-0600-6.0mm |
| 1/4 | | 6.35 | ER11-0635-1/4 |
| | 6.5 | 6.50 | ER11-0650-6.5mm |
| 17/64 | | 6.75 | ER11-0675-17/64 |
| | 7.0 | 7.00 | ER11-0700-7.0mm |

| ER 16 | | | |
|-----------|---------|---------|--------------------|
| Inch Size | MM Size | Dec. mm | Standard Precision |
| | 1.0 | 1.00 | ER16-0100-1.0mm |
| | 1.5 | 1.50 | ER16-0150-1.5mm |
| 1/16 | | 1.59 | ER16-0159-1/16 |
| 5/64 | | 1.98 | ER16-0198-5/64 |
| | 2.0 | 2.00 | ER16-0200-2.0mm |
| 3/32 | | 2.38 | ER16-0238-3/32 |
| | 2.5 | 2.50 | ER16-0250-2.5mm |
| 7/64 | | 2.78 | ER16-0278-7/64 |
| | 3.0 | 3.00 | ER16-0300-3.0mm |
| 1/8 | | 3.18 | ER16-0318-1/8 |
| | 3.5 | 3.50 | ER16-0350-3.5mm |
| 9/64 | | 3.57 | ER16-0357-9/64 |
| 5/32 | | 3.97 | ER16-0397-5/32 |
| | 4.0 | 4.00 | ER16-0400-4.0mm |
| 11/64 | | 4.37 | ER16-0437-11/64 |
| | 4.5 | 4.50 | ER16-0450-4.5mm |
| 3/16 | | 4.76 | ER16-0476-3/16 |

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|-------|------|-------|------------------|
| | 5.0 | 5.00 | ER16-0500-5.0mm |
| 13/64 | | 5.16 | ER16-0516-13/64 |
| | 5.5 | 5.50 | ER16-0550-5.5mm |
| 7/32 | | 5.56 | ER16-0556-7/32 |
| 15/64 | | 5.95 | ER16-0595-15/64 |
| | 6.0 | 6.00 | ER16-0600-6.0mm |
| 1/4 | | 6.35 | ER16-0635-1/4 |
| | 6.5 | 6.50 | ER16-0650-6.5mm |
| 17/64 | | 6.75 | ER16-0675-17/64 |
| | 7.0 | 7.00 | ER16-0700-7.0mm |
| 9/32 | | 7.14 | ER16-0714-9/32 |
| | 7.5 | 7.50 | ER16-0750-7.5mm |
| 19/64 | | 7.54 | ER16-0754-19/64 |
| 5/16 | | 7.94 | ER16-0794-5/16 |
| | 8.0 | 8.00 | ER16-0800-8.0mm |
| 21/64 | | 8.33 | ER16-0833-21/64 |
| | 8.5 | 8.50 | ER16-0850-8.5mm |
| 11/32 | | 8.73 | ER16-0873-11/32 |
| | 9.0 | 9.00 | ER16-0900-9.0mm |
| 23/64 | | 9.13 | ER16-0913-23/64 |
| | 9.5 | 9.50 | ER16-0950-9.5mm |
| 3/8 | | 9.53 | ER16-0953-3/8 |
| 25/64 | | 9.92 | ER16-0992-25/64 |
| | 10.0 | 10.00 | ER16-1000-10.0mm |

| ER 20 | | | |
|-----------|---------|---------|--------------------|
| Inch Size | MM Size | Dec. mm | Standard Precision |
| 1/16 | | 1.59 | ER20-0159-1/16 |
| 5/64 | | 1.98 | ER20-0198-5/64 |
| | 2.0 | 2.00 | ER20-0200-2.0mm |
| 3/32 | | 2.38 | ER20-0238-3/32 |
| | 2.5 | 2.50 | ER20-0250-2.5mm |
| 7/64 | | 2.78 | ER20-0278-7/64 |
| | 3.0 | 3.00 | ER20-0300-3.0mm |
| 1/8 | | 3.18 | ER20-0318-1/8 |
| | 3.5 | 3.50 | ER20-0350-3.5mm |
| 9/64 | | 3.57 | ER20-0357-9/64 |
| 5/32 | | 3.97 | ER20-0397-5/32 |
| | 4.0 | 4.00 | ER20-0400-4.0mm |
| 11/64 | | 4.37 | ER20-0437-11/64 |
| | 4.5 | 4.50 | ER20-0450-4.5mm |
| 3/16 | | 4.76 | ER20-0476-3/16 |
| | 5.0 | 5.00 | ER20-0500-5.0mm |
| 13/64 | | 5.16 | ER20-0516-13/64 |
| | 5.5 | 5.50 | ER20-0550-5.5mm |
| 7/32 | | 5.56 | ER20-0556-7/32 |

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|-------|------|-------|------------------|
| 15/64 | | 5.95 | ER20-0595-15/64 |
| | 6.0 | 6.00 | ER20-0600-6.0mm |
| 1/4 | | 6.35 | ER20-0635-1/4 |
| | 6.5 | 6.50 | ER20-0650-6.5mm |
| 17/64 | | 6.75 | ER20-0675-17/64 |
| | 7.0 | 7.00 | ER20-0700-7.0mm |
| 9/32 | | 7.14 | ER20-0714-9/32 |
| | 7.5 | 7.50 | ER20-0750-7.5mm |
| 19/64 | | 7.54 | ER20-0754-19/64 |
| 5/16 | | 7.94 | ER20-0794-5/16 |
| | 8.0 | 8.00 | ER20-0800-8.0mm |
| 21/64 | | 8.33 | ER20-0833-21/64 |
| | 8.5 | 8.50 | ER20-0850-8.5mm |
| 11/32 | | 8.73 | ER20-0873-11/32 |
| | 9.0 | 9.00 | ER20-0900-9.0mm |
| 23/64 | | 9.13 | ER20-0913-23/64 |
| | 9.5 | 9.50 | ER20-0950-9.5mm |
| 3/8 | | 9.53 | ER20-0953-3/8 |
| 25/64 | | 9.92 | ER20-0992-25/64 |
| | 10.0 | 10.00 | ER20-1000-10.0mm |
| 13/32 | | 10.32 | ER20-1020-13/32 |
| | 10.5 | 10.50 | ER20-1050-10.5mm |
| 27/64 | | 10.72 | ER20-1072-27/64 |
| | 11.0 | 11.00 | ER20-1100-11.0mm |
| 7/16 | | 11.11 | ER20-1111-7/16 |
| | 11.5 | 11.50 | ER20-1150-11.5mm |
| 29/64 | | 11.51 | ER20-1151-29/64 |
| 1/16 | | 1.59 | ER20-1159-1/16 |
| 15/32 | | 11.91 | ER20-1191-15/32 |
| | 12.0 | 12.00 | ER20-1200-12.0mm |
| 31/64 | | 12.30 | ER20-1230-31/64 |
| | 12.5 | 12.50 | ER20-1250-12.5mm |
| 1/2 | | 12.70 | ER20-1270-1/2 |
| | 13.0 | 13.00 | ER20-1300-13.0mm |

| ER 25 | | | |
|-----------|---------|---------|--------------------|
| Inch Size | MM Size | Dec. mm | Standard Precision |
| | 2.0 | 2.00 | ER25-0200-2.0mm |
| 3/32 | | 2.38 | ER25-0238-3/32 |
| | 2.5 | 2.50 | ER25-0250-2.5mm |
| 7/64 | | 2.78 | ER25-0278-7/64 |
| | 3.0 | 3.00 | ER25-0300-3.0mm |
| 1/8 | | 3.18 | ER25-0318-1/8 |
| | 3.5 | 3.50 | ER25-0350-3.5mm |
| 9/64 | | 3.57 | ER25-0357-9/64 |
| 5/32 | | 3.97 | ER25-0397-5/32 |
| | 4.0 | 4.00 | ER25-0400-4.0mm |

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|-------|------|-------|------------------|
| 11/64 | | 4.37 | ER25-0437-11/64 |
| | 4.5 | 4.50 | ER25-0450-4.5mm |
| 3/16 | | 4.76 | ER25-0476-3/16 |
| | 5.0 | 5.00 | ER25-0500-5.0mm |
| 13/64 | | 5.16 | ER25-0516-13/64 |
| | 5.5 | 5.50 | ER25-0550-5.5mm |
| 7/32 | | 5.56 | ER25-0556-7/32 |
| 15/64 | | 5.95 | ER25-0595-15/64 |
| | 6.0 | 6.00 | ER25-0600-6.0mm |
| 1/4 | | 6.35 | ER25-0635-1/4 |
| | 6.5 | 6.50 | ER25-0650-6.5mm |
| 17/64 | | 6.75 | ER25-0675-17/64 |
| | 7.0 | 7.00 | ER25-0700-7.0mm |
| 9/32 | | 7.14 | ER25-0714-9/32 |
| | 7.5 | 7.50 | ER25-0750-7.5mm |
| 19/64 | | 7.54 | ER25-0754-19/64 |
| 5/16 | | 7.94 | ER25-0794-5/16 |
| | 8.0 | 8.00 | ER25-0800-8.0mm |
| 21/64 | | 8.33 | ER25-0833-21/64 |
| | 8.5 | 8.50 | ER25-0850-8.5mm |
| 11/32 | | 8.73 | ER25-0873-11/32 |
| | 9.0 | 9.00 | ER25-0900-9.0mm |
| 23/64 | | 9.13 | ER25-0913-23/64 |
| | 9.5 | 9.50 | ER25-0950-9.5mm |
| 3/8 | | 9.53 | ER25-0953-3/8 |
| 25/64 | | 9.92 | ER25-0992-25/64 |
| | 10.0 | 10.00 | ER25-1000-10.0mm |
| 13/32 | | 10.32 | ER25-1025-13/32 |
| | 10.5 | 10.50 | ER25-1050-10.5mm |
| 27/64 | | 10.72 | ER25-1072-27/64 |
| | 11.0 | 11.00 | ER25-1100-11.0mm |
| 7/16 | | 11.11 | ER25-1111-7/16 |
| | 11.5 | 11.50 | ER25-1150-11.5mm |
| 29/64 | | 11.51 | ER25-1151-29/64 |
| 1/16 | | 1.59 | ER25-1159-1/16 |
| 15/32 | | 11.91 | ER25-1191-15/32 |
| | 12.0 | 12.00 | ER25-1200-12.0mm |
| 31/64 | | 12.30 | ER25-1230-31/64 |
| | 12.5 | 12.50 | ER25-1250-12.5mm |
| 1/2 | | 12.70 | ER25-1270-1/2 |
| | 13.0 | 13.00 | ER25-1300-13.0mm |
| 33/64 | | 13.10 | ER25-1310-33/64 |
| 17/32 | | 13.49 | ER25-1349-17/32 |
| | 13.5 | 13.50 | ER25-1350-13.5mm |
| 35/64 | | 13.89 | ER25-1389-35/64 |
| | 14.0 | 14.00 | ER25-1400-14.0mm |
| 9/16 | | 14.29 | ER25-1429-9/16 |

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|-------|------|-------|------------------|
| | 14.5 | 14.50 | ER25-1450-14.5mm |
| 37/64 | | 14.68 | ER25-1468-37/64 |
| | 15.0 | 15.00 | ER25-1500-15.0mm |
| 19/32 | | 15.08 | ER25-1508-19/32 |
| 39/64 | | 15.48 | ER25-1548-39/64 |
| | 15.5 | 15.50 | ER25-1550-15.5mm |
| 5/8 | | 15.88 | ER25-1588-5/8 |
| | 16.0 | 16.00 | ER25-1600-16.0mm |

| ER 32 | | | |
|-----------|---------|---------|--------------------|
| Inch Size | MM Size | Dec. mm | Standard Precision |
| | 3.0 | 3.00 | ER32-0300-3.0mm |
| 1/8 | | 3.18 | ER32-0318-1/8 |
| | 3.5 | 3.50 | ER32-0350-3.5mm |
| 9/64 | | 3.57 | ER32-0357-9/64 |
| 5/32 | | 3.97 | ER32-0397-5/32 |
| | 4.0 | 4.00 | ER32-0400-4.0mm |
| 11/64 | | 4.37 | ER32-0437-11/64 |
| | 4.5 | 4.50 | ER32-0450-4.5mm |
| 3/16 | | 4.76 | ER32-0476-3/16 |
| | 5.0 | 5.00 | ER32-0500-5.0mm |
| 13/64 | | 5.16 | ER32-0516-13/64 |
| | 5.5 | 5.50 | ER32-0550-5.5mm |
| 7/32 | | 5.56 | ER32-0556-7/32 |
| 15/64 | | 5.95 | ER32-0595-15/64 |
| | 6.0 | 6.00 | ER32-0600-6.0mm |
| 1/4 | | 6.35 | ER32-0635-1/4 |
| | 6.5 | 6.50 | ER32-0650-6.5mm |
| 17/64 | | 6.75 | ER32-0675-17/64 |
| | 7.0 | 7.00 | ER32-0700-7.0mm |
| 9/32 | | 7.14 | ER32-0714-9/32 |
| | 7.5 | 7.50 | ER32-0750-7.5mm |
| 19/64 | | 7.54 | ER32-0754-19/64 |
| 5/16 | | 7.94 | ER32-0794-5/16 |
| | 8.0 | 8.00 | ER32-0800-8.0mm |
| 21/64 | | 8.33 | ER32-0833-21/64 |
| | 8.5 | 8.50 | ER32-0850-8.5mm |
| 11/32 | | 8.73 | ER32-0873-11/32 |
| | 9.0 | 9.00 | ER32-0900-9.0mm |
| 23/64 | | 9.13 | ER32-0913-23/64 |
| | 9.5 | 9.50 | ER32-0950-9.5mm |
| 3/8 | | 9.53 | ER32-0953-3/8 |
| 25/64 | | 9.92 | ER32-0992-25/64 |
| | 10.0 | 10.00 | ER32-1000-10.0mm |
| 13/32 | | 10.32 | ER32-1032-13/32 |
| | 10.5 | 10.50 | ER32-1050-10.5mm |

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|-------|------|-------|------------------|
| 27/64 | | 10.72 | ER32-1072-27/64 |
| | 11.0 | 11.00 | ER32-1100-11.0mm |
| 7/16 | | 11.11 | ER32-1111-7/16 |
| | 11.5 | 11.50 | ER32-1150-11.5mm |
| 29/64 | | 11.51 | ER32-1151-29/64 |
| 1/16 | | 1.59 | ER32-1159-1/16 |
| 15/32 | | 11.91 | ER32-1191-15/32 |
| | 12.0 | 12.00 | ER32-1200-12.0mm |
| 31/64 | | 12.30 | ER32-1230-31/64 |
| | 12.5 | 12.50 | ER32-1250-12.5mm |
| 1/2 | | 12.70 | ER32-1270-1/2 |
| | 13.0 | 13.00 | ER32-1300-13.0mm |
| 33/64 | | 13.10 | ER32-1310-33/64 |
| 17/32 | | 13.49 | ER32-1349-17/32 |
| | 13.5 | 13.50 | ER32-1350-13.5mm |
| 35/64 | | 13.89 | ER32-1389-35/64 |
| | 14.0 | 14.00 | ER32-1400-14.0mm |
| 9/16 | | 14.29 | ER32-1429-9/16 |
| | 14.5 | 14.50 | ER32-1450-14.5mm |
| 37/64 | | 14.68 | ER32-1468-37/64 |
| | 15.0 | 15.00 | ER32-1500-15.0mm |
| 19/32 | | 15.08 | ER32-1508-19/32 |
| 39/64 | | 15.48 | ER32-1548-39/64 |
| | 15.5 | 15.50 | ER32-1550-15.5mm |
| 5/8 | | 15.88 | ER32-1588-5/8 |
| | 16.0 | 16.00 | ER32-1600-16.0mm |
| 41/64 | | 16.27 | ER32-1627-41/64 |
| | 16.5 | 16.50 | ER32-1650-16.5mm |
| 21/32 | | 16.67 | ER32-1667-21/32 |
| | 17.0 | 17.00 | ER32-1700-17.0mm |
| 43/64 | | 17.07 | ER32-1707-43/64 |
| 11/16 | | 17.46 | ER32-1746-11/16 |
| | 17.5 | 17.50 | ER32-1750-17.5mm |
| 45/64 | | 17.86 | ER32-1786-45/64 |
| | 18.0 | 18.00 | ER32-1800-18.0mm |
| 23/32 | | 18.26 | ER32-1826-23/32 |
| | 18.5 | 18.50 | ER32-1850-18.5mm |
| 47/64 | | 18.65 | ER32-1865-47/64 |
| | 19.0 | 19.00 | ER32-1900-19.0mm |
| 3/4 | | 19.05 | ER32-1905-3/4 |
| 49/64 | | 19.45 | ER32-1945-49/64 |
| | 19.5 | 19.50 | ER32-1950-19.5mm |
| 25/32 | | 19.84 | ER32-1984-25/32 |
| | 20.0 | 20.00 | ER32-2000-20.0mm |

| ER 40 | | | |
|-----------|---------|---------|--------------------|
| Inch Size | MM Size | Dec. mm | Standard Precision |

| | | | |
|-------|------|-------|-------------------|
| 1/8 | | 3.18 | ER40-0318-1/8 |
| | 3.5 | 3.50 | ER40-0350-3.5mm |
| 9/64 | | 3.57 | ER40-0357-9/64 |
| 5/32 | | 3.97 | ER40-0397-5/32 |
| | 4.0 | 4.00 | ER40-0400-4.0mm |
| 11/64 | | 4.37 | ER40-0437-11/64 |
| | 4.5 | 4.50 | ER40-0450-4.5mm |
| 3/16 | | 4.76 | ER40-0476-3/16 |
| | 5.0 | 5.00 | ER40-0500-5.0mm |
| 13/64 | | 5.16 | ER40-0516-13/64 |
| | 5.5 | 5.50 | ER40-0550-5.5mm |
| 7/32 | | 5.56 | ER40-0556-7/32 |
| 15/64 | | 5.95 | ER40-0595-15/64 |
| | 6.0 | 6.00 | ER40-0600-6.0mm |
| 1/4 | | 6.35 | ER40-0635-1/4 |
| | 6.5 | 6.50 | ER40-0650-6.5mm |
| 17/64 | | 6.75 | ER40-0675-17/64 |
| | 7.0 | 7.00 | ER40-0700-7.0mm |
| 9/32 | | 7.14 | ER40-0714-9/32 |
| | 7.5 | 7.50 | ER40-0750-7.5mm |
| 19/64 | | 7.54 | ER40-0754-19/64 |
| 5/16 | | 7.94 | ER40-0794-5/16 |
| | 8.0 | 8.00 | ER40-0800-8.0mm |
| 21/64 | | 8.33 | ER40-0833-21/64 |
| | 8.5 | 8.50 | ER40-0850-8.5mm |
| 11/32 | | 8.73 | ER40-0873-11/32 |
| | 9.0 | 9.00 | ER40-0900-9.0mm |
| 23/64 | | 9.13 | ER40-0913-23/64 |
| | 9.5 | 9.50 | ER40-0950-9.5mm |
| 3/8 | | 9.53 | ER40-0953-3/8 |
| 25/64 | | 9.92 | ER40-0992-25/64 |
| | 10.0 | 10.00 | ER40-1000-10.0mm |
| 13/32 | | 10.32 | ER40-10ER40-13/32 |
| | 10.5 | 10.50 | ER40-1050-10.5mm |
| 27/64 | | 10.72 | ER40-1072-27/64 |
| | 11.0 | 11.00 | ER40-1100-11.0mm |
| 7/16 | | 11.11 | ER40-1111-7/16 |
| | 11.5 | 11.50 | ER40-1150-11.5mm |
| 29/64 | | 11.51 | ER40-1151-29/64 |
| 1/16 | | 1.59 | ER40-1159-1/16 |
| 15/32 | | 11.91 | ER40-1191-15/32 |
| | 12.0 | 12.00 | ER40-1200-12.0mm |
| 31/64 | | 12.30 | ER40-1230-31/64 |
| | 12.5 | 12.50 | ER40-1250-12.5mm |
| 1/2 | | 12.70 | ER40-1270-1/2 |
| | 13.0 | 13.00 | ER40-1300-13.0mm |
| 33/64 | | 13.10 | ER40-1310-33/64 |

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|-------|------|-------|------------------|
| 17/32 | | 13.49 | ER40-1349-17/32 |
| | 13.5 | 13.50 | ER40-1350-13.5mm |
| 35/64 | | 13.89 | ER40-1389-35/64 |
| | 14.0 | 14.00 | ER40-1400-14.0mm |
| 9/16 | | 14.29 | ER40-1429-9/16 |
| | 14.5 | 14.50 | ER40-1450-14.5mm |
| 37/64 | | 14.68 | ER40-1468-37/64 |
| | 15.0 | 15.00 | ER40-1500-15.0mm |
| 19/32 | | 15.08 | ER40-1508-19/32 |
| 39/64 | | 15.48 | ER40-1548-39/64 |
| | 15.5 | 15.50 | ER40-1550-15.5mm |
| 5/8 | | 15.88 | ER40-1588-5/8 |
| | 16.0 | 16.00 | ER40-1600-16.0mm |
| 41/64 | | 16.27 | ER40-1627-41/64 |
| | 16.5 | 16.50 | ER40-1650-16.5mm |
| 21/32 | | 16.67 | ER40-1667-21/32 |
| | 17.0 | 17.00 | ER40-1700-17.0mm |
| 43/64 | | 17.07 | ER40-1707-43/64 |
| 11/16 | | 17.46 | ER40-1746-11/16 |
| | 17.5 | 17.50 | ER40-1750-17.5mm |
| 45/64 | | 17.86 | ER40-1786-45/64 |
| | 18.0 | 18.00 | ER40-1800-18.0mm |
| 23/32 | | 18.26 | ER40-1826-23/32 |
| | 18.5 | 18.50 | ER40-1850-18.5mm |
| 47/64 | | 18.65 | ER40-1865-47/64 |
| | 19.0 | 19.00 | ER40-1900-19.0mm |
| 3/4 | | 19.05 | ER40-1905-3/4 |
| 49/64 | | 19.45 | ER40-1945-49/64 |
| | 19.5 | 19.50 | ER40-1950-19.5mm |
| 25/32 | | 19.84 | ER40-1984-25/32 |
| | 20.0 | 20.00 | ER40-2000-20.0mm |
| 51/64 | | 20.24 | ER40-2024-51/64 |
| | 20.5 | 20.50 | ER40-2050-20.5mm |
| 13/16 | | 20.64 | ER40-2064-13/16 |
| | 21 | 21.00 | ER40-2100-21mm |
| 53/64 | | 21.03 | ER40-2103-53/64 |
| 27/32 | | 21.43 | ER40-2143-27/32 |
| | 21.5 | 21.50 | ER40-2150-21.5mm |
| 55/64 | | 21.83 | ER40-2183-55/64 |
| | 22 | 22.00 | ER40-2200-22.0mm |
| 7/8 | | 22.23 | ER40-2223-7/8 |
| | 22.5 | 22.50 | ER40-2250-22.5mm |
| 57/64 | | 22.62 | ER40-2262-57/64 |
| | 23 | 23.00 | ER40-2300-23.0mm |
| 29/32 | | 23.02 | ER40-2302-29/32 |
| 59/64 | | 23.42 | ER40-2342-59/64 |
| | 23.5 | 23.50 | ER40-2350-23.5mm |

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|-------|------|-------|------------------|
| 15/16 | | 23.81 | ER40-2381-15/16 |
| | 24 | 24.00 | ER40-2400-24.0mm |
| 61/64 | | 24.21 | ER40-2421-61/64 |
| | 24.5 | 24.50 | ER40-2450-24.5mm |
| 31/32 | | 24.61 | ER40-2461-31/32 |
| | 25 | 25.00 | ER40-2500-25.0mm |
| 63/64 | | 25.00 | ER40-2500-63/64 |
| 1 | | 25.40 | ER40-2540-1 |
| | 25.5 | 25.50 | ER40-2550-25.5mm |
| | 26 | 26.00 | ER40-2600-26.0mm |

OUR LOCATION

No.458, Manjusar GIDC, Savli Vadodara - 391775, Gujarat, India.

Mobile : +91 75679 75718 | Tel : +91-2667 290458

Email : milan@accufixtools.com | sales@accufixtools.com